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**D205-633-011**  
**Job Sheet 185980-A**



Part No: D205-633-011

Job Qty: 1 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 11/27/18

Created By: Justin Bryant

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Lead Time | DAS Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------|--------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |           |              |
| 90    | Start up Operation | 1 Ea  | 11/14/18   | 11/27/18 | 0.00      | 0.00    | Start Up Stores/Pkg   |           |           | DEC 11 2018  |
| 110   | Packaging          | 1 pcs |            | 11/27/18 | 0.00      | 0.00    | Packaging1-2          |           |           | DEC 11 2018  |
| 120   | QC                 | 1 pcs |            | 11/27/18 | 0.00      | 0.00    | QC4                   |           |           | DEC 21 2018  |
| 130   | Packaging          | 1 pcs |            | 11/27/18 | 0.00      | 0.00    | Packaging3-1          |           |           | DEC 21 2018  |
| 135   | DC                 | 1 pcs |            | 11/27/18 | 0.00      | 0.00    | DC                    |           |           | DEC 21 2018  |
| 140   | QC21-FG            | 1 Ea  |            | 11/27/18 | 0.00      | 0.00    | QC21                  |           |           | DEC 21 2018  |

Part Op 130 - Identify and pack for shipping as per PPP D205-633-011 Location:FG082

Descriptions: 135 - Photocopy bluefile &amp; type labels per PPP205-633-011 CHG001

## Job BOM

| Part / Item   | Component Name         | Quantity      | Operation             | Container |
|---------------|------------------------|---------------|-----------------------|-----------|
| AN4-14A       | Bolt                   | 1 Ea (1 ea)   | 90-Start up Operation | 5114891   |
| AN4-5A        | Bolt                   | 2 Ea (2 ea)   | 90-Start up Operation | 5089315   |
| AN4-6A        | Bolt                   | 2 Ea (2 ea)   | 90-Start up Operation | 5053945   |
| AN4-7A        | Bolt                   | 2 Ea (2 ea)   | 90-Start up Operation | 5057520   |
| AN5-14A       | Bolt                   | 1 Ea (1 ea)   | 90-Start up Operation | 5056344   |
| AN5-6A        | Bolt                   | 1 Ea (1 ea)   | 90-Start up Operation | 5103251   |
| D2021-101     | Eyebolt                | 1 Ea (1 ea)   | 90-Start up Operation | 5043119   |
| D2022-101     | Spacer                 | 2 Ea (2 ea)   | 90-Start up Operation | 5126033   |
| D2022-103     | Spacer                 | 2 Ea (2 ea)   | 90-Start up Operation | 5126068   |
| D2562-001     | Strut 19.68"           | 1 Ea (1 ea)   | 90-Start up Operation | 5124523   |
| D2565-101     | Strut                  | 1 Ea (1 ea)   | 90-Start up Operation | 5111683   |
| D2565-105     | Strut                  | 1 Ea (1 ea)   | 90-Start up Operation | 5111101   |
| D2565-107     | Strut                  | 1 Ea (1 ea)   | 90-Start up Operation | 5123322   |
| D2565-109     | Strut                  | 1 Ea (1 ea)   | 90-Start up Operation | 5123483   |
| D2565-111     | Strut                  | 1 Ea (1 ea)   | 90-Start up Operation | 5123594   |
| MS21042L4     | Nut                    | 8 Ea (8 ea)   | 90-Start up Operation | 5127433   |
| MS21042L5     | Nut                    | 2 Ea (2 ea)   | 90-Start up Operation | 5093592   |
| NAS1149D0463J | Washer                 | 15 Ea (15 ea) | 90-Start up Operation | 5092780   |
| NAS1149D0563J | Washer                 | 4 Ea (4 ea)   | 90-Start up Operation | 5050053   |
| D2563         | Step Weldment Assembly | 1 Ea (1 ea)   | 110-Packaging         | 5129914   |
| D2565-103     | Strut                  | 1 Ea (1 ea)   | 110-Packaging         | 5122156   |

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